

Alliance Specialty Products

High Performance Polymers

ASP 321PIC Pigmented Industrial Coating Epoxy PRODUCT DATA SHEET

Product Description

ASP 321PIC is a 100% solids, pigmented epoxy used as a coating in both industrial and decorative flooring systems. ASP 321PIC creates a robust coating with excellent color retention and easy to clean, abrasion resistant finish, ideal for high traffic, low chemical exposure areas.

Product Features

- Wide range of color options, first-rate color retention.
- Standard colors available.
- Contains no water or solvents.
- Odorless, allowing use in occupied facilities.
- Stain resistant, minimal maintenance finish.

Uses

- High traffic aisles
- Decorative coating
- Finish coat over troweled floors

Coverage

- 200 square feet per gallon yields ~8.0 mils DFT.
- Two coats are recommended for general use.

Installation Guide

-Preparation

- Surface must be properly prepared, consult ASP Concrete Preparation Bulletin for details.
- Minimum application surface temperature is 40° F, preferred 65-75° F.

-Mixing

- Observe all precautions on the MSDS and label when using ASP products.
- Mix 3 parts resin, (part A), with 1 part hardener, (part B).
- Mix using a slow speed drill for at least 2 minutes.

-Application

- Apply with either a good quality, medium nap roller or a nylon or natural bristle brush.
- Consult ASP Product Selection Guide for more information.

-Cure

- Re-coat: 16 hours at 70° F, shorter times may affect gloss.
- Light human traffic: 8-12 hours.
- Full chemical cure: 5 days.

-Clean-Up

- Clean skin with soap and water.
- Use MEK or proprietary epoxy thinners for equipment.

First Aid

-Inhalation

- Remove to fresh air; if breathing difficulty develops, call a physician.

-Eyes

- Flush with water for at least 15 minutes and call a physician.

-Skin

- Wash affected area thoroughly with soap and water.

-Ingestion

- DO NOT induce vomiting, call a physician. See MSDS for more details.

Properties

Composition:	Two component, amine adduct cured epoxy
Color:	ASP Standard Colors
Gloss: @ 60°	100
Weight/gal:	9.22lbs, mixed
Solids Content:	100%
Mix Ratio:	3A:1B by volume
Pot Life:	20 minutes at 70° F
Viscosity:	~950 cps, mixed
Tensile Strength:	8500 psi
Elongation:	5.5%
Adhesion to Concrete:	350 psi (concrete fails)
Hardness:	75 (Shore D)
Abrasion Resistance:	35-40mg loss -CS-17 wheel, 1kg load, 1000 cycles Service
Service Temperature:	160° F (immersion) 180° F (dry heat)

Packing

Unit	Part A	Part B
4 gal	3 gal	1 gal
20 gal	3x5 gal	1x5 gal
200 gal	3x50 gal	1x50 gal

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Safety

- MSDS are available from ASP and should be consulted prior to use of this product.
- This product is intended for use by professionals only.
- Keep away from children and those not trained in the use of this product and the potential hazards.
- **ASP 321PIC** is a two component epoxy system. Part A contains epoxy resin; part B contains amine epoxy adduct.
- Workers should wear gloves and goggles when mixing or applying product.
- Clean up with soap and warm water.
- Be sure to follow all label and MSDS cautions.

Warranty

ASP warrants its products to be free of defects and conform to manufacturing standards for a maximum period of one year. ASP will replace the product or refund the purchase price at ASP's discretion. Buyer expressly waives claim to additional damages. Any warranty claim must be made in writing no later than one year from the noncomplying product's purchasing date. No one, including, but not exclusively, distributors, representatives, or applicators, may make modifications to the product data or warranty or extend any form of oral warranty on behalf of ASP.

Important Notice

There are no other warranties by ASP of any nature whatsoever other than those printed herein, expressed or implied, including any warranty of merchantability or fitness for a particular purpose in connection with this product. Buyer agrees that seller assumes no liability for incidental or consequential damages of any kind from the use or misuse of the product. Preceding information is based on data collected by ASP and is believed to be accurate. The Buyer is responsible for making the decision as to the suitability of the product for a particular purpose.